

雙模頭 A + B + A 共擠押吹袋機

Twin DIE A+B+A Co-Extrusion Blown Film Machine



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ABA Series



Model Shown : **ABA-TD55TE2**

Winder Type: **TE2**



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Specifications

Model No.	ABA-TD35TE2	ABA-TD45TE2	ABA-TD55TE2	ABA-FD45TE2	ABA-FD55TE2
Roller Width 輪寬 (mm)	400 x 2 sets	600 x 2 sets	750 x 2 sets	600 x 2 sets	750 x 2 sets
Film Thickness 膜厚 (mm)	HDPE: 0.008-0.06mm				
Output 產量 (kg/hr.)	25-50	40-90	50-100	60-140	80-180
EXTRUDER 押出機					
Gear Box 齒輪箱	2 set			2 sets	
Screw Diameter 螺桿直徑 (mm)	35 x 2 sets	45 x 2 sets	55 x 2 sets	45 x 2 sets	55 x 2 sets
Drive Motor 主馬達 (HP)	15 x 2 set	20 x 2 sets	30 x 2 sets	25 x 2 sets	40 x 2 sets
Die Diameter 模頭直徑 (mm)	40 & 65 x 2 sets	50 & 75 x 2 sets	80 & 100 x 2 sets	70 & 90 x 2 sets	90 & 120 x 2 sets
Blower 風車 (HP)	3		5	5	5
TAKE-UP UNIT 引取機					
Type 型式	Fixed Tower with Elevator 可調整昇降引取機				
Motor 引取馬達 (HP)	1 HP with reducer x 2 units				
WINDER 捲取機					
Type 捲取形式	Surface friction with single winding reel type 摩擦式單收捲				
Winding Reel 捲取輪	1 set x 2 units				
Winding Motor 捲取馬達	1 set x 2 units				
TEMPRMAL CONTROL 溫度控制箱					
Heating Zone 溫度控制	15 zones	17 zones	19 zones	19 zones	19 zones

- Capacity depends on film width, thickness, die size, material property etc. 產量依膜寬、膜厚、模頭尺寸、原料特性等不同而變化。
- For more details specification, special requirements & quotation, please kindly contact us. The above specifications are for reference, the correct specifications are subject to official quotation. 詳細的規格、特殊要求 & 報價單，請與我們聯絡。上述規格僅供參考，正確的規格以正式的報價單為主。
- Suggested Optional Auxiliary Device 建議購買配件：Hopper Loader, Film Width Controller, Air Compressor, Fast Screen Changer etc. 吸料機、自動充氣機、空壓機、快速換網等。

Feature :

- Model ABA is equipped with two extruders to supply A+B+A die. ABA-TD series is equipped with standard screws to provide two dies. ABA-FD series is equipped with forced feeding screws to provide two dies in order to have more capacity.
- The ABA structure can be used HDPE in out-layer, and added carbonate & recycled resin in in-layer. The film will get the similar stretch & touch feeling of HDPE single layer film. The physical structure of HDPE single layer bags will be destroyed because of adding carbonate & recycled resin, but ABA bags will be totally improved in physical structure and save resin cost.
- Purchasing extra 2-layer co-extrusion die can produce normal A+B 2-layer film.

機械特點：

- ABA 型號的特點是兩台主機配備 A+B+A 模頭。型號 ABA-TD 配備雙模頭。型號 ABA-FD 除了配備雙模頭，還增加了強迫出料的設備，使產量幾乎倍增。
- ABA 可以生產外層高密度，內層可添加碳酸鈣及回收料，生產的薄膜觸感及延伸性會如同一般單層的高密度薄膜，整體上單層高密度薄膜因為添加碳酸鈣及回收料而產生的物理性變化，可因為 A+B+A 模頭的組合而大幅改善，並節省原料成本。
- 額外購買雙層模頭可生產一般 A+B 雙層薄膜。

● **Winder Type 捲取機型式**



TYPE : E2
(Manul cut & manual change reel)
手動切割 & 手動換捲



TYPE : TE2
(Auto. cut & auto. change reel,
back cutter type)
自動切割 & 自動換捲，後飛刀型式



TYPE : H2
(Auto. cut & manual change reel)
自動切割 & 手動換捲



TYPE : T2
(Auto. cut & auto. change reel, front cutter type)
自動切割 & 自動換捲，前飛刀型式

